### PATENT ABSTRACTS OF JAPAN

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### (54) ROOM TEMPERATURE CURING COMPOSITION

(57)Abstract:

PURPOSE: To obtain the subject composition, containing a specific silicon—containing polymer, a filler and a solid catalyst, excellent in fluidity and elongation and strength of a cured product and useful as sealing materials, adhesives, etc.

CONSTITUTION: This composition contains (A) an organic polymer composed of a polyoxyalkylene, obtained by polymerizing an alkylene oxide such as a 2-4C alkylene oxide with an initiator having ≥3 hydroxyl groups in one molecule using a composite metallic cyanide complex such as zinc hexacyanocobaltate as a catalyst and having ≥5000 number-average molecular weight and further ≥ 0.3 silicon-containing group expressed by the formula SiXaR13-a [R1 is a 1-20C (substituted) monovalent hydrocarbon group; X is a hydrolyzable group; (a) is 1-3] based on one molecule on the average of the whole molecule, (B) a filler such as silica or carbon black and (C) a curing catalyst such as dibutyltin dilaurate. Furthermore, the component (C) is used in an amount of preferably 0.001-10 pts.wt., especially 0.01-5 pts.wt. based on 100 pts.wt. component (A).

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### CLAIMS

[Claim(s)]

Loranius 1, A main chain makes a composite metal cyanide complex (D) a catalyst, and it consists of a with a number average molecular weights of 5000 or more produced by polymerizing alkylene oxide in an initiator (E) which has three hydroxyl groups even if small per monad polyoxyalkylene polymer (F). A room-temperature-curing nature constituent which becomes considering an organic polymer (A), a bulking agent (B), and a curing catalyst (C) which have a silicon content group shown with a following general formula (1) by a total of 0.3 or more molecule averages per monad as the main ingredients.

— SiX<sub>B</sub>R<sup>1</sup> 3-a ... (1)

(R<sup>1in formula</sup> is a univalent hydrocarbon group substitution of the carbon numbers 1-20, or

unsubstituted.) X is a hydrolytic basis, a is 1, 2, or 3.

Colaim 2]A room—temperature—curing nature constituent of Claim 1 which is a complex in which a composite metal cyanide complex (D) uses zinc hexa cyanocobaltate as the main ingredients. [Claim 3]A room—temperature—curing nature constituent of Claim 1 which is at least one sort as

Julaim 3.1A room—temperature—turing hatture consument of praining which is a factor of which alkylene oxide, and butylene oxide, which alkylene oxide, and butylene oxide.

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## DETAILED DESCRIPTION

Detailed Description of the Invention

Industrial Application] This invention relates to the room-temperature-ouring nature constituent hardened under hygroscopic-surface-moisture existence.

[Description of the Prior Art]The method of using it for a sealing material, adhesives, etc. using the which is known as conventional, for example, modified silicane, system resin is known well, and is a hardening reaction of various kinds of compounds which have a hydrolytic silicon group at the end useful method industrially.

[0003]It is desirable to have viscosity moderate at the time of combination and use, and in order for these to make the rubber elasticity which is rich in the dynamic characteristic of a hardened material, especially pliability reveal further, it is desirable to have a fixed molecular weight.

[Problem(s) to be Solved by the Invention]The publicly known polymer which has such an end hydrolytic silicon group is proposed by JP,S45-36319,B, JP,S46-17553,B, etc., for example. It is proposed by JP,S59-230024,A etc. about the thing using the polyether compound of many organic functions especially as a main chain.

[0005] Flowever, the thing depended on these methods of introducing a hydrolytic silicon group after a polyfunctional halogenated compound's tying the polyether compound of low molecular weight, setting there was a fault of the elongation of a hardened material falling. Since bridge construction was easily viscosity of a polymer low conversely, since the content of the low molecular weight body increased, stage story, that a lot of salts carry out a byproduction, that molecular weight distribution  $(M_{
m w}/M_{
m h})$ it comparatively and carrying out Polymer Division quantification, That a reaction becomes a multi built by forming many organic functions, it was difficult to obtain the polyether compound of the spreads considerably and becomes hyperviscosity considerably, and when it was going to make actually desirable amount of Polymer Division by this method.

agent (B), and a curing catalyst (C) which have a silicon content group shown with a following general [Means for Solving the Problem]This invention tends to cancel such a fault and a main chain makes a temperature-curing nature constituent which becomes considering an organic polymer (A), a bulking weights of 5000 or more produced by polymerizing alkylene oxide in an initiator (E) which has three hydroxyl groups even if small per monad polyoxyalkylene polymer (F), It is going to provide a roomcomposite metal cyanide complex (D) a catalyst, It consists of a with a number average molecular formula (1) by a total of 0.3 or more molecule averages per monad as the main ingredients.

- SiX<sub>a</sub>R<sup>1</sup> 3-a ... (1)

(R<sup>1in formula</sup> is a univalent hydrocarbon group substitution of the carbon numbers 1-20, or unsubstituted.) X is a hydrolytic basis, a is 1, 2, or 3.

[0007]A polyoxyalkylene polymer (F) used as a main chain of an organic polymer (A) in this invention, A thing of a hydroxyl group end which makes a composite metal oyanide complex (D) a catalyst, makes alkylene oxide react to initiators, such as a hydroxy compound which has three hydroxyl groups even if small per monad, and manufactures is preferred. http://www4.ipdl.inpit.go.jp/cgi-bin/tran\_web\_cgi\_ejje?atw\_u=http%3A%2F%2Fwww4.ipdl.i.. 2010/08/05

## JP,07-062218,A [DETAILED DESCRIPTION]

Although a functional group number of a polyoxyalkylene polymer (F) can be arbitrarily controlled with [0009])t is not based on a functional group number of a polyoxyalkylene polymer (F), but the physical Although the number of hydroxyl groups per monad of an initiator (E) used for this invention is three content of a silicon content group. Therefore, physical properties, such as intensity and elongation, [0008]By using a composite metal cyanide complex (D),  $M_{\rm p}/M_{\rm p}$  is narrower than a polyoxyalkylene properties of a cured body after combination of an organic polymer (A) can be freely controlled by polymer manufactured using the conventional alkaline metal catalyst, it is the amount of Polymer the number of hydroxyl groups of an initiator (E) to a still more desirable thing, when a molecular are the same, and a constituent using an organic polymer (A) of hypoviscosity can be obtained. Division more, and it is possible to obtain a polyoxyalkylene polymer (F) of hypoviscosity more. weight is made equivalent, viscosity becomes low, so that it is many organic functions.

[0010]A complex which uses zinc hexa cyanocobaltate as the main ingredients as a composite metal etc. are preferred, and glyme is especially preferred from handling at the time of manufacture of a presentation can use what is intrinsically indicated to JP,S46-27250,B. As ether, glyme, a jig lime, eyanide complex (D) is preferred, and the ether and/or an alcoholic complex are preferred. The complex. t-butanol indicated to JP,H4-145123,A as alcohol is preferred.

or more, it is preferred that they are 3-6 pieces from balance of physical properties, such as these

viscosity, intensity, and elongation.

[0011]As a polyoxyalkylene polymer (F), a polyoxyethylene compound, a polyoxypropylene compound, a polyoxy butylene compound, a polyoxy hexylene compound, polyoxy tetramethylen compounds, and/or these copolymers are mentioned. Especially desirable polyoxyalkylene polymers are polyoxypropylene triol and polyoxypropylene tetraol.

especially a methoxy group and an ethoxy basis, a propoxy group, a propenyloxy group, etc. [0014]a in a general formula (1) is 1, 2, or 3, and it is preferred that it is especially 2 or 3. [0015]Next, a manufacturing method of an organic polymer (A) is explained. As for an organic polymer (A) in this invention, what introduces a silicon content group into an end of a polyoxyalkylene polymer (F) which has a functional group so that it may state below, and is manufactured is preferred. Such a The desirable hydrolytic basis can illustrate a with a carbon number of four or less lower alkoxy group group, a butyl group, a hexyl group, a cyclohexyl group, a phenyl group, eto. especially preferably. [0013]X in a general formula (1) is a hydrolytic basis, for example, there are a halogen atom, an alkoxy 20, or unsubstituted, and are a with a carbon number of eight or less alkyl group, a phenyl group, and group, an acid-amide group, a hydride group, etc. As for a carbon number of a hydrolytic basis which [0012]R<sup>1</sup> in a general formula (1) is a univalent organic group substitution of the carbon numbers 1has a carbon atom among these, six or less are preferred, and four especially or less are preferred. a fluoro alkyi group preferably. They are a methyl group, an ethyl group, a propyl group, a propenyl group, an acyloxy group, an amide group, an amino group, an aminooxy group, a KETOKISHI mate

compound which has a functional group by what introduced an olefin group, and a general formula (2) uses for a sealing material, adhesives, etc. also at low temperature comparatively, it is provided with the desirable characteristic. [0016](\*\*) A method to which a hydrosllyl compound expressed with an end of a polyoxyalkylene

compound is liquefied at a room temperature, and when a hardened material holds adaptability and

HSiX<sub>a</sub>R<sup>1</sup> 3-a ... (2)

is made to react.

(Rlin formula, X, and a are the same as the above.)

As a method of introducing an olefin group here, A compound which has an unsaturation group and a functional group is made to react to terminal hydroxyl groups of a polyoxyalkylene compound, How to mentioned by adding and carrying out copolymerization of the olefin group content epoxy compounds, polymerizing alkylene oxide, a method of introducing an olefin group into a side chain, etc. are combine by ether bond, ester bond, a urethane bond, carbonate combination, etc., Or when such as allyl glycidyl ether.

[0017](\*\*) A method to which a compound expressed with an end of a polyoxyalkylene compound which has a functional group by a general formula (3) is made to react.

3-aSIX\_-R2NCO ... (3)

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 $_{\rm numbers~1-17}$  , X, and a are the same as the above.) R<sup>2</sup> is a divalent hydrocarbon group of the carbon

[0018](\*\*) A method to which W basis of a silicon compound expressed with a general formula (4) to this isooyanate group is made to react after making polyisocyanate compounds, such as tolylene diisocyanate, react to an end of a polyoxyalkylene compound which has a functional group and considering it as an isocyanate group end.

(R<sup>lin</sup> formula, R<sup>2</sup>, X, and a are the same as the above.) Active hydrogen containing group as which W was chosen from a hydroxyl group, a carboxyl group, a sulfhydryl group, and an amino group (the 1st class or the 2nd class).

which has a functional group and to which the olefin group and a sulfhydryl group of a silicon compound expressed with a general formula (4) whose W is a sulfhydryl group of a silicon compound expressed with a general formula (4) whose W is a sulfhydryl group of a silicon compound expressed with a general formula (4) whose W is a sulfhydryl group of the made to react. [0020]A silicon content cardinal number is 0.3 or more per monad in a total molecule average. [0021]As an organic polymer (A) in this invention, an organic polymer of the number average molecular weight scool 30000 firmly [a hardened material] when a number average molecular weight of an organic polymer (A) is lower than 5000, plability and elongation of a hardened material are satisfactory, but viscosity of the polymer itself [this ] becomes remarkably high, and practically becomes low. As for especially a number average molecular weight, 8000-30000 are preferred. In order to control the physical properties of a cured body depending on a use, it can also be used with a mixture with same organic polymer using an initiator which has three or less hydroxyl groups. [0022]In order to stiffen an organic polymer in this invention, a curing catalyst (B) is indispensable. When not using a curing catalyst (B), the crosslinking reaction of a hydrokytic silicon group cannot obtain significant reaction velocity.

[0023]As a curing catalyst (B), a publioly known compound can be used as a catalyst of hydrolysis of a hydrolytic silicon group, and a condensation reaction. Namely, amine salt, other acid catalysts, and a basic catalyst can be used at the time, such as metal salt, dibutyl amine 2-ethylhexoate of carboxylic acid, at the time, such as an alkyl titanate, an organic silicon titanate, tin octylate, and dibutyltin dilaurate. Although it is good to use it in the range of 0.001 – 10 weight section to organic polymer (A) 100 weight section as amount of curing catalyst used, it is preferred to carry out 0.01–5 weight-section use especially.

[0024]As a bulking agent (C) in this invention, can use a publicly known bulking agent, and specifically, Fumes silica, sedimentation nature silica, a silicic acid anhydride, hydrous silicic acids, and a bulking agent like carbon black, Calcium carbonate, magnesium carbonate, diatomite, calcination clay, clay, Fibrous fillers, such as bulking agents, such as talo, titanium oxide, bentonite, organic bentonite, ferric oxide, a zinc oxide, an active white, hydrogenation castor oil, and a milt balloon, asbestos, glass fiber, and a filament, can be used.

[0025]In this invention, a plasticizer can be used arbitrarily. As a plasticizer, can use a publicly known plasticizer and specifically Dioctyl phthalate, Phthalic ester, such as dibutyl phthalate and butylbenzyl phthalate; Dioctyl adipate, Glycol ester, such as aliphatic-carboxylic-acid ester, pentaerythritol ester, such as succinic acid isodecyl, dibutyl sebacate, and butyl oleate; Trioctyl phosphate, Phosphoric ester, such as tricresyl phosphate; epoxy plasticizer, chlorinated paraffins, such as epoxidized soybean oil and epoxy stearic acid benzyl, etc. can be independent, or can use it with two or more sorts of mixtures.

[0026]The constituent of this invention can contain still more publicly known various additive agents etc. As an additive agent, adhesion grant agents, such as phenol resin and an epoxy resin, paints, various kinds of antiaging agents, an ultraviolet ray absorbent, etc. can be used.

[0027]At a room temperature, a room-temperature-curing nature resin composition of this invention is hardened under hygroscopic-surface-moisture existence, and can be especially used as an object for elastic sealant, and an object for adhesives.

[0028]

[Example]Although working example explains this invention concretely below, this invention is not [Example]Although working example. The example of manufacture of the organic polymer which http://www4.ipdl.inpit.go.jp/cgi-bin/tran\_web\_cgi\_ejje?atw\_u=http%3A%2F%2Fwww4.ipdl.i.. 2010/08/05

# JP,07-062218,A [DETAILED DESCRIPTION]

uses the example of manufacture of an organic polymer (A) for the next by the reference examples 1–2, and is used for a comparative example by the reference examples 3–4 is shown first. [0029][Reference example 1] By a method given in JP,H3–72527,A, propylene oxide is polymerized with a zinc hexa cyanocobaltate glyme complex by using the glycerin propylene oxide addition of the molecular weight 1000 as an initiator, Polyoxypropylene triol of the number average molecular weight 20000 was obtained, terminal hydroxyl groups is changed into allyl ether groups, the addition reaction of the methyl dimethoxysilane was further carried out by having made chloroplatinic acid into the catalyst, and the organic polymer (P1) which has an average of 1.3 hydrolytic silicon groups per

[0030][Reference example 2] By a method given in JP,H3-72527,A, propylene oxide is polymerized with a zino hexa cyanocobaltate glyme complex by using pentaerythritol as an initiator, Polyoxypropylene tetraol of the number average molecular weight 20000 was obtained, terminal hydroxyl groups is changed into allyl ether groups, the addition reaction of the methyl dimethoxysilane was further carried out by having made chloroplatinic acid into the catalyst, and the organic polymer (P2) which has an average of 1.1 hydrolytic silicon groups per monad was obtained.

[0031][Reference example 3] By a method given in JP,H3-72527,A, propylene oxide is polymerized with a zinc hexa cyanocobaltate glyme complex by using the diethylene glycol propylene oxide addition of the molecular weight 1000 as an initiator, Polyoxypropylene diol of the number average molecular weight 20000 was obtained, terminal hydroxyl groups is changed into allyl ether groups, the addition reaction of the methyl dimethoxysilane was further carried out by having made chloroplatinic acid into the catalyst, and the organic polymer (P3) which has an average of 1.4 hydrolytic silicon groups per molecule was obtained.

[0032][Reference example 4] Polyoxypropylene diol of the number average molecular weight 3000 is made to react to tris(chloromethoxy) benzene by the method of a description at JP,S60–12363,B. After making terminal hydroxyl groups react to allylchloride furthermore and considering it as end allyl ether groups, the addition reaction of the methyl dimethoxysilane was further carried out by having made chloroplatinic acid into the catalyst, and the organic polymer (P4) was obtained. The number average molecular weight of this organic polymer was 8000.

[0033][Working example 1 and 2 and comparative example 1] As opposed to organio polymer (P1-P3) 100 weight section compounded by the reference examples 1-3, Calcium carbonate 160 weight section, itianium oxide 20 weight section, dioctyl phthalate 60 weight section, After adding and kneading hydrogenation castor oil 5 weight section, phenolic antioxidant 1 weight section, and 3-(2-aminoethyl) aminopropyl methyl dimethoxysilane 1 weight section, Dibutytin dilaurate 1 weight section, as added, and it kneaded further, and extended to the 2-mm-thick sheet shaped, and it set for seven days to 50 \*\* and the constant temperature/humidity ohamber of 60% of humidity, and it was recuperated to them. The hardened material was pierced with the JIS No. 3 dumbbell, and performed physical-properties measurement. It is ductility (%) at the time of intensity (kg/cm²) and a fracture at the time of a 50% modulus (M<sub>50</sub>) (kg/cm²) and a fracture. Organio polymer viscosity

(based on 25 \*\* and BH type viscosity meter) (cps) is summarized in Table 1.

[Table 1]

No.	埃施例1	実施例2	比較例 1
有機重合体	1 d	P 2	P 3
Mso 破断時強度 破渐時伸度 有機重合体熱度	1, 2 5, 2 720 11000	1. 1 4. 9 680 8500	1. 1 5. 4 750 18000

[0035][Comparative example 2] The viscosity of the organio polymer (P4) compounded by the reference example 4 was 20000 cps (a measuring condition is the same as the above).

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[0036] [Effect of the Invention]. Use the composite metal cyanide complex catalyst of this invention, and have intrinsically the polyoxyalkylene polymer produced by polymerizing alkylene oxide in the initiator which has three or more hydroxyl groups in a main chain. The room-temperature-curing nature constituent which uses a hydrolytic silicon group content organicity polymer as a hardening component has the effect of having the outstanding elongation and strength properties, and low viscosity as compared with the polymer which carries out chain extension of the polymer of comparatively a low number average molecular weight known conventionally, and manufactures it

[Translation done.]